

Sandale Utility Products

19438 96 AVENUE
SURREY, BC V4N 4C2

Ph.: 604-882-2080 Fax: 604-882-2080

Toll Free: 1-866-452-6680

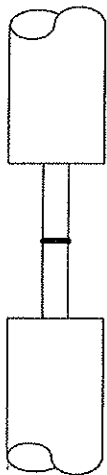
STRAIGHT RUN JOINT KIT INSTALLATION INSTRUCTIONS

(CTI SECTIONAL URETHANE KIT)

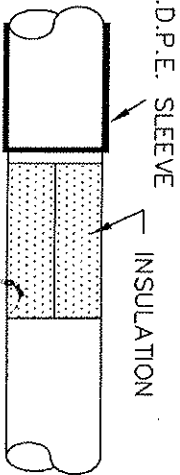
GENERAL: 1. CHECK PACKING LIST TO INSURE THAT ALL KIT MATERIALS HAVE BEEN RECEIVED AND NOTE ANY SHORTAGES ON PACKING LIST.

TOOLS:

2. STORE ALL KITS IN A DRY PLACE.
3. A KNIFE SHALL BE REQUIRED TO TRIM THE EXCESS CUT URETHANE (BY CONTRACTOR).
4. A BUTANE OR PROPANE BRUSH BURNING TORCH THAT HAS A BILLOWY FLAME (BY CONTRACTOR).
5. A LEATHER WORK GLOVE TO SMOOTH PATCH (BY CONTRACTOR).

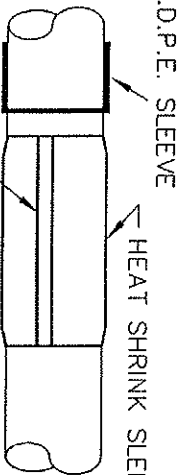


1. BEFORE FIELD WELDING THE CARRIER PIPE, VERIFY THAT A PIECE OF SLEEVE MATERIAL WITH THE SAME THICKNESS AS THE INSULATED PIPE JACKET IS ON ONE END OF THE PIPE.



2. AFTER THE WELD HAS COOLED TO THE TOUCH, PLACE THE CUT URETHANE OVER THE JOINT, CUT TO FIT VOID TIGHTLY AND TIGHTLY TAPE URETHANE WITH NYLON STRAPPING TAPE.

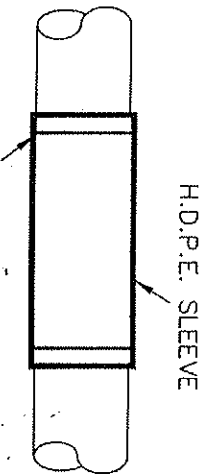
3. REMOVE THE RELEASE PAPER FROM THE HEAT SHRINK SLEEVE. WARM, THEN WRAP THE HEAT SHRINK SLEEVE. WARM, THEN PLACE THE HEAT SHRINK PATCH AND PRESS ON THE OVERLAP OF THE SLEEVE.



4. USING A SOFT BILLOWY FLAME, HEAT PATCH WITH A BRUSHING MOTION UNTIL MASTIC FLOWS FROM BENEATH THE PATCH.

5. WITH A GLOVED HAND, SMOOTH ANY WRINKLES OUT OF THE PATCH, THEN HEAT THE HEAT SHRINK SLEEVE INTO PLACE.

6. AFTER THE SLEEVE HAS COOLED, MASTIC SHOULD BE EVIDENT ON BOTH SIDES OF THE SLEEVE.



7. SLIDE AND WRAP THE HDPE SLEEVE OVER THE HEAT SHRINK SLEEVE. SECURE WITH STRAPPING TAPE OR (2) 1/2" S.S. BANDS.

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THERMACOR
(CTI FOAM, H.S. SLEEVE)